

Pressure Surface roughness	Constant R _{tmax}	R _a	Pulsating R _{tmax}	R _a
	μm			
Sliding surface Bottom of groove Groove face	≤ 6,3 ≤ 12,5 ≤ 12,5	≤1,6 ≤3,2 ≤3,2	≤ 3,2 ≤ 6,3 ≤ 6,3	≤ 0,8 ≤ 1,6 ≤ 1,6

Bearing area: 50-95% and a cutting depth of $0.5~R_z$ based on $C_{ref}=0\%$ Table values are relevant for static applications. For dynamic applications, please refer to the recommanded surface roughness of the corresponding sealing element.

Standard dimensions

Minimum nominal inside diameter $d \ge 4.5$ mm.

l aterial ack-up ring ¹⁾	Temperature		
ack-up illig-/	from	to	
	°C		
■ ECOPUR	– 70	+110	
ECOPUR LD	-70	+110	
G-ECOPUR	-70	+110	
H-ECOPUR	-70	+110	
S-ECOPUR	-70	+110	
T-ECOPUR	– 70	+110	
X-ECOPUR	– 70	+110	
G-ECOPUR 54D	-70	+110	
X-ECOPUR H	-70	+110	
X-ECOPUR S	-70	+110	
SKF Ecoflon 1	-200	+200	
SKF Ecoflon 2	-200	+200	
SKF Ecotal	-50	+100	
SKF Ecomid	-40	+110	
SKF Ecopaek	-100	+260	

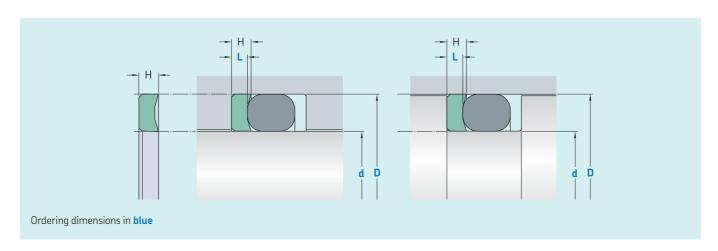
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Pressure Surface roughness	$\begin{array}{c} \textbf{Constant} \\ \textbf{R}_{tmax} \end{array}$	R_a	Pulsating R _{tmax}	R _a	
	μm				
Sliding surface Bottom of groove Groove face	≤ 6,3 ≤ 12,5 ≤ 12,5	≤1,6 ≤3,2 ≤3,2	≤ 3,2 ≤ 6,3 ≤ 6,3	≤ 0,8 ≤ 1,6 ≤ 1,6	
Bearing area: 50–95% and a	cutting depth of 0,	$5 R_z$ based on $C_{ref} = 0\%$			

Standard dimensions

Minimum nominal inside diameter $d \ge 4.5$ mm.

faterial Jack-up ring ¹⁾	Temperature		
	from	to	
	°C		
■ ECOPUR	– 70	+110	
ECOPUR LD	– 70	+110	
G-ECOPUR	-70	+110	
H-ECOPUR	-70	+110	
S-ECOPUR	-70	+110	
T-ECOPUR	-70	+110	
X-ECOPUR	– 70	+110	
G-ECOPUR 54D	-70	+110	
X-ECOPUR H	-70	+110	
X-ECOPUR S	-70	+110	
SKF Ecoflon 1	-200	+200	
SKF Ecoflon 2	-200	+200	
■ SKF Ecotal	-50	+100	
■ SKF Ecomid	-40	+110	
SKF Ecopaek	-100	+260	

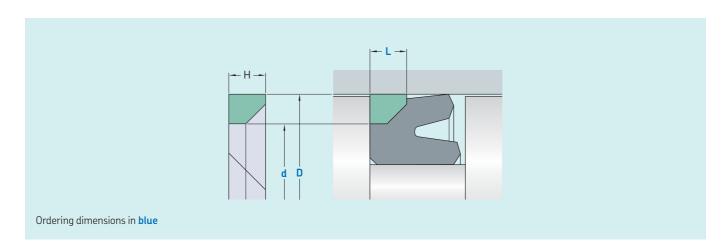
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Sealing material Surface roughness	$\begin{array}{l} \textbf{TPU/Elastomers/PTFE} \\ \textbf{R}_{tmax} \end{array}$	R _a
	μm	
Sliding surface Bottom of groove Groove face	≤ 2,5 ≤ 6,3 ≤ 15	0,05–0,2 ≤ 1,6 ≤ 3
Bearing area: 50–95% and a cutting depth of 0,	5 R _z based on C _{ref} = 0%	

Standard dimensions

Minimum nominal inside diameter $d \ge 4.5$ mm.

Operating parameters			
Material Back-up ring ¹⁾	Temperature		
Back-up ring+/	from	to	
	°C		
SKF Ecoflon 2	-200	+200	
■ SKF Ecotal	-50	+100	
■ SKF Ecomid	-40	+110	
SKF Ecopaek	-100	+260	
IMPORTANT NOTE: The stated operating conditions reprevalues simultaneously. 1) Size limitation D: Up to 260 mm SKF Ecotal, from 260 -			

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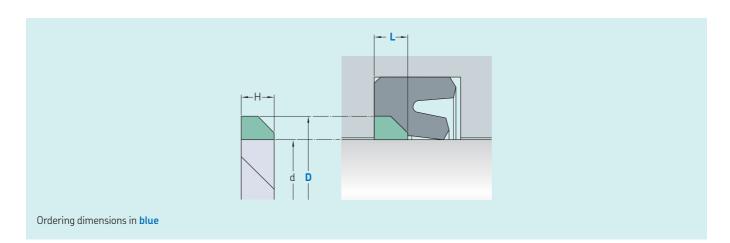
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Sealing material Surface roughness	TPU / Ela R _{tmax}	istomers R _a	PTFE R _{tmax}	R_{a}	
	μm				
Sliding surface Bottom of groove Groove face	≤ 2,5 ≤ 6,3 ≤ 15	0,05–0,3 ≤ 1,6 ≤ 3	≤ 2 ≤ 6,3 ≤ 15	0,05–0,2 ≤1,6 ≤3	
Bearing area: 50–95% and a	cutting depth of (0,5 R_z based on $C_{ref} = 0\%$			

Standard dimensions

Minimum nominal inside diameter $d \ge 4.5$ mm.

Material	Temperature		
Back-up ring ¹⁾	from	to	
	°C		
SKF Ecoflon 2	-200	+260	
■ SKF Ecotal	-50	+100	
SKF Ecomid	-40	+110	
SKF Ecopaek	-100	+260	

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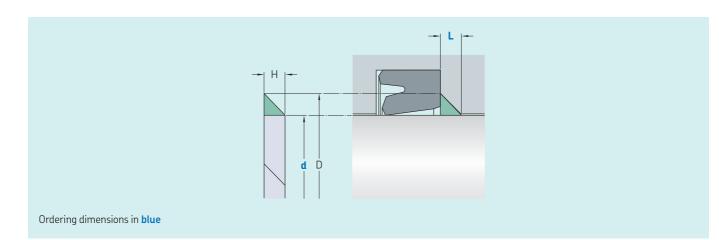
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Sealing material Surface roughness	TPU / Ela R _{tmax}	astomers R _a	PTFE R _{tmax}	R_{a}	
	μm				
Sliding surface Bottom of groove Groove face	≤ 2,5 ≤ 6,3 ≤ 15	0,05–0,3 ≤1,6 ≤3	≤ 2 ≤ 6,3 ≤ 15	0,05–0,2 ≤1,6 ≤3	
Bearing area: 50–95% and a	cutting depth of	$0.5 R_z$ based on $C_{ref} = 0\%$			

Standard dimensions

Minimum nominal inside diameter $d \ge 4.5$ mm.

Material	Temperature		
Back-up ring ¹⁾	from	to	
	°C		
SKF Ecoflon 2	-200	+260	
■ SKF Ecotal	-50	+100	
■ SKF Ecomid	-40	+110	
SKF Ecopaek	-100	+260	

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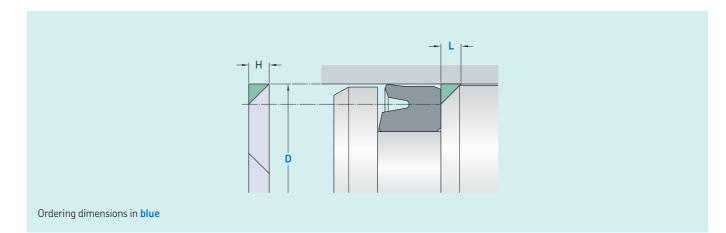
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Sealing material Surface roughness	TPU / Elastomers / PTFE R _{tmax}	R _a
	μm	
Sliding surface Bottom of groove Groove face	≤ 2,5 ≤ 6,3 ≤ 15	0,05–0,2 ≤ 1,6 ≤ 3
Bearing area: 50–95% and a cutting dept	h of 0,5 R_z based on $C_{ref} = 0\%$	

Standard dimensions

Minimum nominal inside diameter $d \ge 4.5$ mm.

Material	Temperature		
Back-up ring ¹⁾	from	to	
	°C		
SKF Ecoflon 2	-200	+260	
■ SKF Ecotal	-50	+100	
■ SKF Ecomid	-40	+110	
SKF Ecopaek	-100	+260	

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